

# Concrete Stick - 307191 Technical Data Sheet

## **Product Description**

Concrete Stick is a hand-mixable, fast-setting epoxy putty that quickly repairs concrete and masonry. It also bonds to metals, wood, glass, and many plastics. After mixing, it forms a concrete repair polymer that cures to a concrete-like color and texture.

Each handy stick contains pre-measured portions of activator and base throughout — no measuring or mixing tools are necessary. The consistency (like modeling clay) eliminates drips and runs, facilitates adhesion to the substrate, and allows the material to be shaped and formed as needed before curing begins. After 60 minutes the application can be drilled, sawed, filed, tapped, and painted. Suitable for interior or exterior use, it is resistant to water, chemicals, and temperature extremes.

Concrete Stick contains no solvents or VOCs. It is non-flammable and releases no noxious fumes. It won't shrink or pull away. The unused portion stays fresh for future use when saved in its original package.

Patch... Seal...

Floors. Brick re-pointing. Basement leaks. Curbs. Chipped concrete. Tie rod holes.

Steps.

**Repair...** Anchor...
Tile. Bolts, Screws.

Statues. Nails.
Garden ornaments. Railings.
Headstones. Legs.

#### Performance Data\*

SHELF STABILITY AT 24°C, minimum 24 months

SHORE D HARDNESS AT FULL CURE (24hrs) 80

LAP SHEAR TENSILE STRENGTH

On steel (1" x 1" x 1/16") 4.8 MPa

On concrete Concrete failure

COMPRESSIVE STRENGTH 55 MPa
DENSITY 1.6 gm/cm<sup>3</sup>
SHRINKAGE <1%

NON-VOLATILE CONTENT 100%
DIELECTRIC STRENGTH 300 volts/mil

**UPPER TEMPERATURE LIMITS** 

Continuous -40° to 120°C Intermittent -40° to 150°C

CHEMICAL RESISTANCE

Resistant to hydrocarbons, ketones, alcohols, esters, halocarbons, aqueous salt solutions and dilute acids and bases.

### NOT INTENDED FOR STRUCTURAL APPLICATIONS

\* Not to be used for specification purposes.

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#### **How To Use**

Before applying, roughen and clean the area to be repaired. Wear impervious gloves when mixing or handling uncured Concrete Stick. Then follow these easy steps.

- 1. Cut or twist off required amount.
- 2. **Mix** by kneading with fingers to a uniform colour. If mixing is difficult, warm Concrete Stick to room temperature or slightly above.
- 3. **Apply** to surface to be repaired within 2 minutes of mixing. Force into any cracks or holes and strike off excess material, preferably with a tool moistened with clean water.

When applying to a damp, wet or slowly leaking area, work the mixed material forcefully into the surface and apply pressure until adhesion begins to take effect.

**For best results:** Use damp fingers for easier mixing, application, and a smooth appearance of the cured compound. Remove excess material before hardening begins.

**Curing:** Concrete Stick has a work life of approximately 4-7 minutes. Functional cure occurs in 60 minutes.

### **Health & Safety**

Contains Epoxy Resin and Tri (dimethylaminomethyl) phenol. Skin and eye irritant/sensitizer. Direct product contact may cause allergic reaction in some individuals. Wear impervious gloves when mixing or handling uncured product.

Avoid contact with eyes. • Inhalation of dust may be harmful; wear dust mask and protective eyewear when sanding cured product. • Ingestion of product may be harmful. • KEEP OUT OF REACH OF CHILDREN. • See product insert or SDS for additional information.

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